



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G11751-3G-PO
Job Sheet 188049



Part No: RBW6205G11751-3G-PO

Job Qty: 7 pcs

Part Name: Guide



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/2/19

Job Tracking No:

Due Date: 1/4/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6205G11751-3G Rev.2 IPP Rev. A 19.01.02 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	7 pcs	1/4/19	1/4/19	0.00	0.00	Purchasing - 1		JAN 02 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	7 pcs	1/4/19	1/4/19	0.00	0.00	Packaging 2 - 1 - B4B		JAN 02 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
120	QC 6	7 pcs	1/4/19	1/4/19	0.00	0.00	QC 6 - 38		JAN 03 2019
							QC 6 - 42		
							QC 6 - 9		
							QC 6 - 68		
130	Packaging 3-1 - Stock - B4B	7 pcs	1/4/19	1/4/19	0.00	0.00	Packaging 3 - 1 - B4B		JAN 08 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
140	QC 21 - FG	7 pcs	1/4/19	1/4/19	0.00	0.00	QC 21 - FG - 21		JAN 08 2019
							QC 21 - FG - 70		

Part Op 100 - -Issue P/O to ARROW TECH MACHINE WORKS ; P/O 041472 -Manufacture RBW6205G11751-3G as
Descriptions: per DWG. -Certificate of Conformity is required
110 - Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6205G11751-3GP	Guide	7 Ea (1 ea)	100-Purchasing	5141120

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6205G11751-3GP	7	0	0

DART
AEROSPACE

1470 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S141191



Part: RBW6205G11751-3G

Job No: 188049

Serial No/Batch: S141191

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 01/02/19

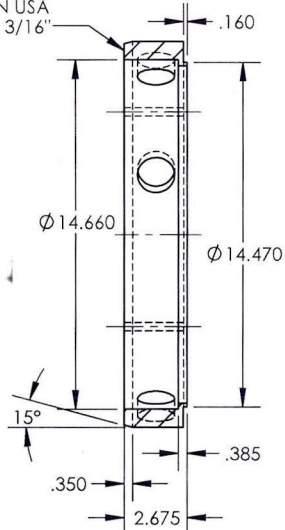
Part Specifications	
Specifications could not be found.	

Plex 1/2/19 11:11 AM dart.Lussier.Patrick

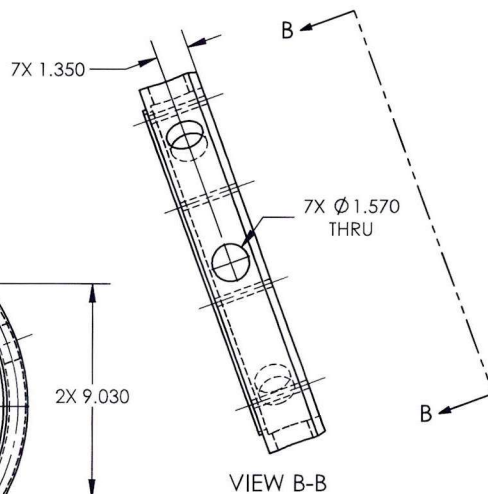
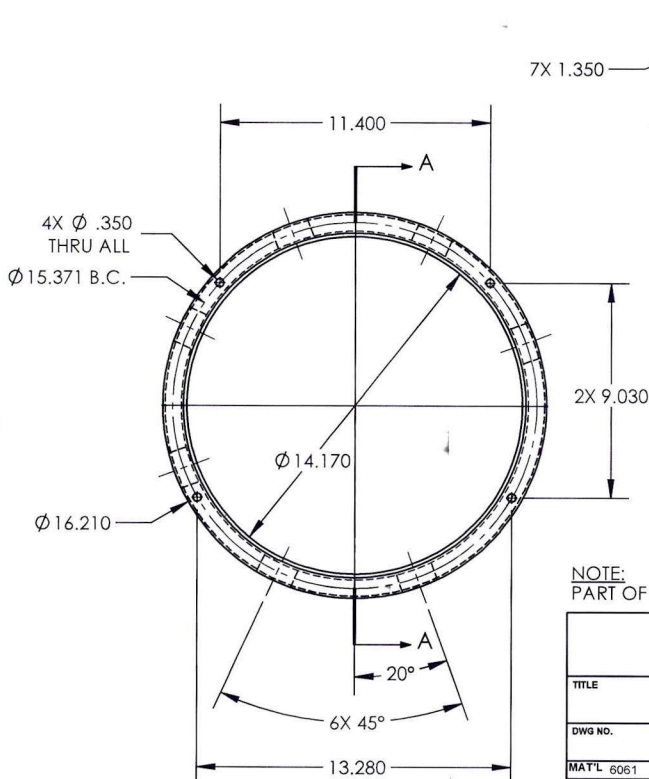
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D O.D. CHAMFER FROM 13° TO 15°, CH'D MATERIAL FROM 2-3/4 TO 3 IN BOM.	1/31/2011	RJC	RW
2	15-0144	CORRECTED SECTION A-A, ADDED AUXILIARY VIEW B-B.	6/15/2015	RJC	JAG

ENGRAVE T/N, S/N,
MADE IN USA
TEXT HT. 3/16"



SECTION A-A



NOTE:
PART OF KIT: RBW6205G11231-3G.

DART AEROSPACE	
TITLE GUIDE	
DWG NO. RBW6205G11751-3G	REV 2
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED: <i>D. Wood</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH CLEAR ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45°	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 1:6	DATE 4/30/2010
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	GUIDE	6061		



Dart Aerospace Ltd.
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PURCHASE ORDER **PO041472**

Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

PO No: PO041472
PO Date: 10/25/18
Due Date: 1/4/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, PatrickPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Revision

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185410	RBW6205G11651-3GP			Guide As Per Dwg RBW6205G11651-3G 1B	Firmed	-	1/4/19	7 Ea	0 Ea	7 Ea	\$740.00/Ea	\$5,180.00
						7x		JAN 02 2019					
2	185547	RBW6205G11751-3GP			Guide As Per Dwg RBW6205G11751-3G Rev 2	Firmed	-	1/4/19	7 Ea	0 Ea	7 Ea	\$740.00/Ea	\$5,180.00
						7x		JAN 02 2019					
3	188043	RBW6205G11651-3GP			Guide As Per Dwg RBW6205G11651-3G 1B	Firmed	-	1/28/19	1 Ea	0 Ea	1 Ea	\$740.00/Ea	\$740.00
												Grand Total:	\$11,100.00

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/2/19 9:59 AM dart.Lussier.Patrick



Packing Slip 39318

600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3
TEL: 613-384-1662 FAX: 613-384-2997
www.wejay.com

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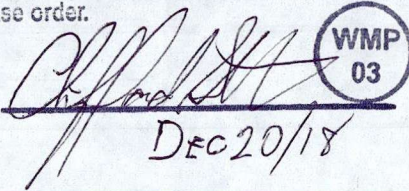
Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K7

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Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K

Attn: Robert Aboud - Dir

INVOICE DATE		YOUR ORDER NO. 041472		DATE ORDERED 11/01/18		SHIPPED VIA Best way		
CUSTOMER CODE DART			PROV. LIC. NO.		Extra ☐ Exempt ☐		TERMS	
QUANTITY ORDERED	B.O.	QUANTITY SHIPPED	DESCRIPTION				UNIT PRICE	AMOUNT
8	1	7	Fabricate guide as per drawing RBW6205G11651-3G, Rev. 1B Part number: RBW6205G11651-3GP Job number: 185410					
7	0	7	Fabricate guide as per drawing RBW6205G11751-3G, Rev. 2 Part number: RBW6205G11751-3GP Job: 185547 Required by: December 18, 2018					
RELEASE NOTE I certify that the items listed hereon have been inspected and tested and conform to all specifications and requirements in the contract or purchase order. Inspection Supervisor  WMP 03 Dec 20/18								
ORDER: COMPLETE ☐ PARTIAL ☐							TOTAL	

H.S.T.

RECEIVED BY _____
1.5% PER MONTH (18% PER ANNUM)
CHARGED ON OVERDUE ACCOUNTS

NO GOODS RETURNED WITHOUT
PRIOR AUTHORIZATION



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: DART Aerospace	DATE: Dec. 20, 2018		
	P.O.# 041472 ✓		
	WEJAY JOB# 39318		
I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below.			
PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
RBW6205G11651-3G-1B ✓ '19.6" Guide' Job# 185410	7 ✓	Machined complete per drawing req'ts.	RBW6205G11651-3G / rev.1B ✓
RBW6205G11751-3G-2 ✓ '16.21" Guide' Job# 185547	7 ✓	Machined complete per drawing req'ts.	RBW6205G11751-3G / rev.2 ✓
Note: Material Test Certs attached - ref. 'Vimetco' Lot# 70177509 (Wejay TN# 34004-1).			

Records of Inspection/Test will be retained for 5 years minimum.

Sincerely,



Clifford Smith
Authorized Q.A. Signatory